

# AFCO Installation & Operation Instructions

## Model #AF 980105 • 105HC Mixing Station

### REQUIREMENTS

#### Chemical Concentrate

<b>Water</b>	
Temperature	up to 160°F
Pressure	40 - 80 PSI
Flow	1.0 GPM @ 40 PSI
Supply Line	1/2"

<b>Hose</b>	1/2" x 10'
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### OPTIONS

<b>Small Stainless Steel Hose Rack</b>	# 224145
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#### Stainless Steel Jug Racks

Jug Rack, SS, 1 Gallon, Round/Square	# 224200
Jug Rack, SS, 2 1/2 Gallon	# 224210
Jug Rack, SS, 5 Gallon	# 224215

#### Alternate Check Valve - Viton Standard

Check Valve, Chemical, PVC, 1/2" (EPDM)	# 491403
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### WEIGHT & DIMENSIONS

**Shipping Weight: 6 lbs.**

**Shipping Dimensions: 15" x 15" x 5"**



<http://www.afcocare.com>

**READ ALL  
INSTRUCTIONS BEFORE  
USING EQUIPMENT!**

## Overview

The 105HC Mixing Station has a water flow rate of 1 GPM @ 40 PSI and is a "high concentrate" chemical proportioner for filling smaller sized containers with strong solutions. This venturi injection system uses city water pressure (40 - 80 PSI) to draw and blend a high concentration of chemical into the water stream to create up to 1:1 dilution ratios. Ball valve activation allows for hands-free dispensing.

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# Safety & Operational Precautions

- When connecting to a potable water supply follow all local codes for backflow prevention.
- For proper performance do NOT modify, substitute nozzle, hose diameter or length.
- Manufacturer assumes no liability for the use or misuse of this unit.
- Wear protective clothing, gloves and eye wear when working with chemicals.
- Always direct the discharge away from people and electrical devices.
- Follow the chemical manufacturer's safe handling instructions.
- NEVER mix chemicals without first consulting chemical manufacturer.

## TO INSTALL (REFER TO DIAGRAM, NEXT PAGE.)

If you are connecting to a potable water supply follow all local codes for backflow prevention.

1. Mount the unit to a suitable surface above the chemical supply to prevent siphoning.
2. Connect the discharge hose(s) as shown in the diagram.
3. Flush any new plumbing of debris before connecting water.
4. Connect water supply. If water piping is older, or has known contaminants, install a water filter.

Set the chemical dilution ratio by threading one of the color coded metering tip or plug in the chemical suction line. See chemical labels for dilution ratio recommendation or consult your chemical supplier.

- For the strongest dilution ratio do NOT install a plug or colored metering tip.
- 1- inline metering tip holder and 2- plugs are also supplied for 2:1 or a 3:1 ratios.
- The dilution ratios in the metering tip chart are based on water thin chemicals with a viscosity of 1CPS.
- Thicker chemicals will require a larger tip than the ratios shown in the chart.
- Select the tip color that is closest to your desired chemical strength and thread into the tip holder as a starting place. See drawing to install metering tip holder and plugs.
- Application results will ultimately determine final tip color or plug size.
- Push the chemical tubes over the barb and the tip holder and place the strainer in the chemical concentrate.
- Push the discharge tubes completely over the discharge barb.

## TO OPERATE

1. Hold the discharge tube inside the container to be filled, do not release it, completely open the inlet ball valve.
2. When container is filled to the desired level, close the ball valve and keep the discharge tube in the container until it completely drains before removing it. Do NOT kink the discharge hose.
3. Make final tip metering tip / plug adjustments based on results.

### Metering Tip Selection Chart

Metering Tip Color	Oz. per Min.	Example: Dilution Ratio @ 40 PSI
Brown	.56	229:1
Clear	.88	145:1
Bright Purple	1.38	93:1
White	2.15	60:1
Pink	2.93	44:1
Corn Yellow	3.84	33:1
Dark Green	4.88	26:1
Orange	5.77	22:1
Gray	6.01	21:1
Light Green	7.01	18:1
Med. Green	8.06	16:1
Clear Pink	9.43	14:1
Yellow Green	11.50	11:1
Burgundy	11.93	11:1
Pale Pink	13.87	9:1
Light Blue	15.14	8:1
Dark Purple	17.88	7:1
Navy Blue	25.36	5:1
Clear Aqua	28.60	4:1
Black	50.00	3:1
No Tip Ratio	up to	1.0:1

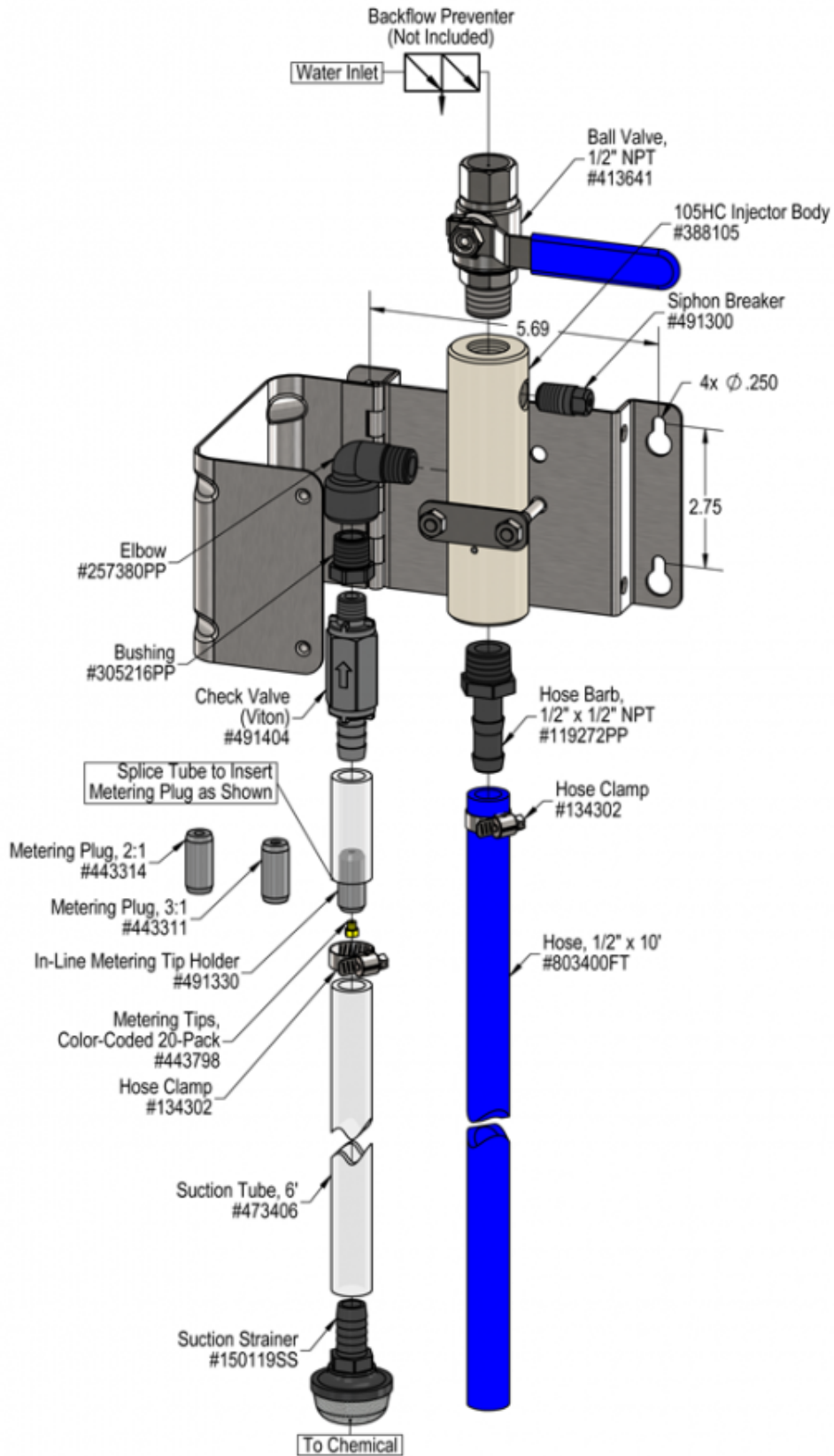
The dilution ratios above are approximate values. Due to chemical viscosity, actual dilution ratios may vary.

### Metering Tip Selection Formula

$$\text{(GPM} \times 128) / \text{Dilution Ratio} = \text{Oz. per Min}$$

### Flow Rate Chart

Pressure	Flow Rate
PSI	GPM
40	1.00
50	1.12
60	1.22
70	1.32
80	1.41



# Troubleshooting Guide

## AF 980105 • 105HC Mixing Station

Problem	Possible Cause / Solution	
	Startup	Maintenance
A) Unit will not draw chemical.	1, 2, 3, 6	7, 8, 9, 10, 11, 12
B) Dilution too weak.	4	11
C) Dilution too strong	5	
D) Water backing up into chemical container.		8

Possible Cause / Solution	
Startup	Maintenance
<p><b>1. Water pressure or volume too low</b></p> <ul style="list-style-type: none"> <li>• See requirements.</li> </ul>	<p><b>7. Chemical strainer or metering tip partially blocked</b></p> <ul style="list-style-type: none"> <li>• Clean or replace chemical strainer and/or metering tip.</li> </ul> <p><b>8. Chemical valve stuck or failed</b></p> <ul style="list-style-type: none"> <li>• Clean or replace.</li> </ul> <p><b>9. Vacuum leak in chemical pick-up connections</b></p> <ul style="list-style-type: none"> <li>• Tighten the connection.</li> </ul> <p><b>10. Chemical tube stretched out where tube slides over metering tip holder or pin hole/cut in chemical tube (sucking air in)</b></p> <ul style="list-style-type: none"> <li>• Cut off end of tube or replace tube.</li> </ul> <p><b>11. Hard water scale or chemical build-up may have formed in the body causing poor or no chemical pick-up</b></p> <ul style="list-style-type: none"> <li>• Follow Preventive Maintenance instructions below, using hot water and/or descaling acid. When there is no draw at all carefully remove fittings and soak entire body in descaling acid.</li> </ul> <p><b>12. Optional discharge ball valve or trigger gun not completely open</b></p> <ul style="list-style-type: none"> <li>• Completely open / depress trigger</li> </ul>
<p><b>2. Ball valve not completely open</b></p> <ul style="list-style-type: none"> <li>• Completely open the ball valve.</li> </ul>	
<p><b>3. Chemical tube not immersed in chemical or chemical depleted</b></p> <ul style="list-style-type: none"> <li>• Immerse tube or replenish.</li> </ul>	
<p><b>4. Metering plug too small</b></p> <ul style="list-style-type: none"> <li>• Install larger metering plug.</li> </ul>	
<p><b>5. No metering plug installed or metering plug too large</b></p> <ul style="list-style-type: none"> <li>• Install smaller metering plug.</li> </ul>	
<p><b>6. Discharge hose kinked or wrong size</b></p> <ul style="list-style-type: none"> <li>• Straighten hose / See requirements</li> </ul>	

**PREVENTIVE MAINTENANCE: When the unit will be out of service for extended periods, place chemical tube(s) in water and flush the chemical out of the unit to help prevent chemical from drying out and causing build-up. Periodically check and clean chemical strainer and replace if missing.**

